

# AndyMark 4" Plaction Wheel (am-0198) Assembly Instructions

June 2012



Parts needed to make a 4" Plaction Wheel:

Tool needed:

Component	Qty.	Part #
4" Plaction Wheel Halves	2	N/A
#10-32 x 1.5" SHCS	6	am-1014
#10-32 Nylock Nuts	6	am-1042

$\frac{3}{16}$ " Allen wrench

## 4" Plaction Wheel Assembly Instructions:

Step 1: Snap together the two 4" plaction wheel halves, making sure the pins are aligning to their proper slots.



Step 2: Insert the six #10-32 Nylock Nuts into the designated holes. Place your hand over that wheel half so it covers the #10-32 Nylock Nuts. Turn it over.



Step 3: Insert the #10-32 x 1.5" SHCS one by one, and tighten them as you do so.

The 4" plaction wheel should look like this once complete.

