



\*\*\* SEE CAD FOR ADDITIONAL TOOLPATH INFO\*\*\*

DUROMETER VARIATIONS		
TREAD COLOUR	TREAD DUROMETER	PART NUMBER
GRAY	77A	am-2648
BLACK	65A	am-2648_blk
BLUE	50A	am-2648_blue
GREEN	35A	am-2648_green

UNLESS OTHERWISE SPECIFIED:		COMMENTS:	
<b>DIMENSIONS ARE IN INCHES</b>		DUAL DIMENSIONS ARE IN MILLIMETERS.	
TOLERANCES:		BREAK ALL SHARP EDGES	
FRACTIONAL	$\pm 1/16$	2° DRAFT APPLIED TO MOST SURFACES UNLESS OTHERWISE NOTED	
ANGULAR: MACH	$\pm 1^\circ$	CHECKED	NAME NL
ANGULAR: BEND	$\pm 5^\circ$	ENG APPR.	DATE 6/27/18
ONE PLACE DECIMAL	$\pm 0.1$	MFG APPR.	
TWO PLACE DECIMAL	$\pm 0.01$	Q.A.	
THREE PLACE DECIMAL	$\pm 0.005$		
FOUR PLACE DECIMAL	$\pm 0.0005$		
MATERIAL	ABS PC AND TPU		
FINISH	DEBURRED		
DO NOT SCALE DRAWING			



TITLE:  
**4IN STEALTH WHEEL  
 8MM ROUND BORE**

SIZE	DWG. NO.	REV
<b>A</b>	<b>am-2648</b>	<b>3</b>
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1