



DETAIL B
SCALE 2 : 1



UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 5^\circ$
ONE PLACE DECIMAL ± 0.1
TWO PLACE DECIMAL ± 0.01
THREE PLACE DECIMAL ± 0.005

INTERPRET GEOMETRIC TOLERANCING PER:

MATERIAL
4140 STEEL

FINISH
ZINC PLATED

DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	NL	11/2/16
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		

COMMENTS:



TITLE:

32T 20DP 14.5PA
4 TOOTH DOG GEAR

SIZE	DWG. NO.	REV
A	am-3489	1.1

SCALE: 1:1 WEIGHT: SHEET 1 OF 1